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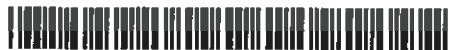
RBT400202
Job Sheet 199481



Part No: RBT400202

Job Qty: 1 pcs *4 HLL*

Part Name: Bender Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 10/4/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 18350

Note: DWG RBT400202 Rev.6 IPP Rev. A 19.01.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	10/4/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/4/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

GP 19-09-24

DAS

SEP 21 2019
9-89

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Packaging 3-1 - Stock - B4B 1 pcs

10/4/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAS
28
9-89

DAS

21

9-89

SEP 26 2019

140 QC 21 - FG

1 pcs

10/4/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - SA - 53

Part Op 110 - 1-Assemble as per DWG. 2-Apply scotch weld and press fit bolts into -3 as per DWG. note1.

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-7A	Bolt ST 345	16 / 4 Ea (4 ea)	110-Small Fab - 1	5193826
MS35426-14	SS Wing Nut ST269-526	16 / 4 Ea (4 ea)	110-Small Fab - 1	5163255
NAS1149F0432P	Washer (AN960-416L) FP001	16 / 4 Ea (4 ea)	110-Small Fab - 1	3214714
RBT400202-1	Body 136 ST269	4 / 1 pcs (1 ea)	110-Small Fab - 1	5193243
RBT400202-3	Clamp 136	4 / 1 pcs (1 ea)	110-Small Fab - 1	5193247

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN4-7A	4	75	0
	MS35426-14	4	101	0
	NAS1149F0432P	4	694	0
	RBT400202-1	1	4	0
	RBT400202-3	1	4	0
Part Specifications				
Specifications could not be found.				

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